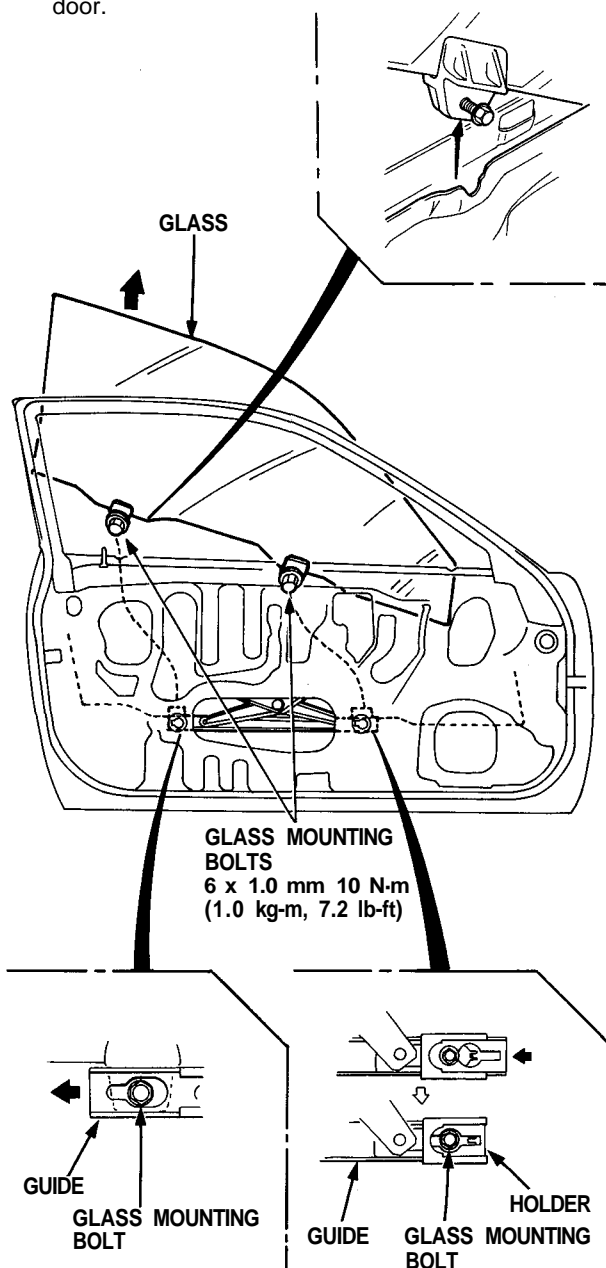




Glass/Regulator Replacement

1. Remove:
 - Door panel (see page 20-4)
 - Plastic cover (see page 20-5)
 - Inner molding (see page 20-9)
2. Carefully lower the glass until you can see the glass mounting bolts, then loosen the them. Slide the guide to the rear, then remove the glass.
3. Carefully pull the glass out through the window slot.

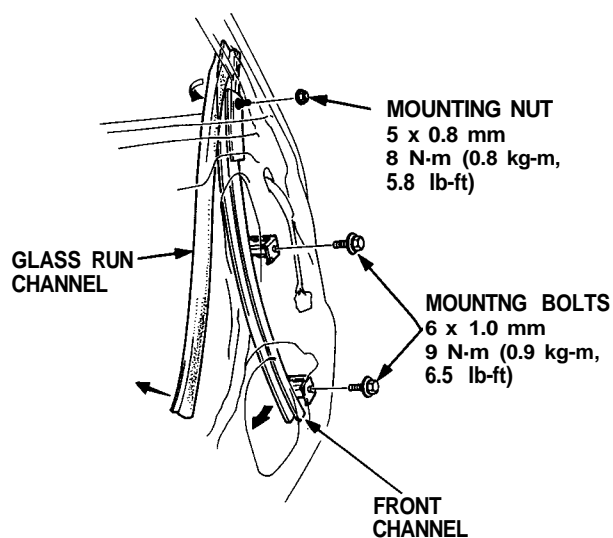
NOTE: Take care not to drop the glass inside the door.



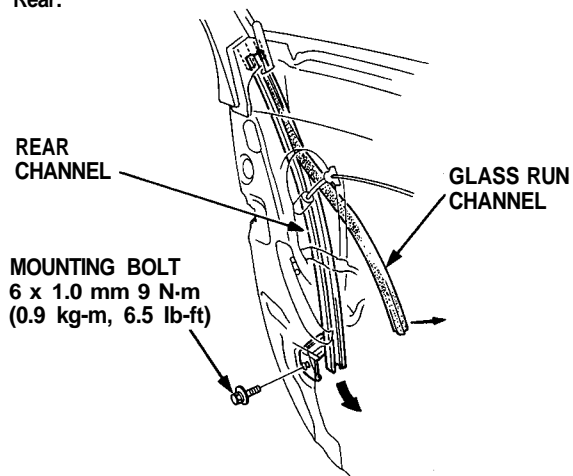
4. To remove the front channel, first remove the:
 - Front inner trim (see page 20-10)
 - Sash trim (see page 20-9)
 - Outer molding (see page 20-9)
5. Peel the glass run channel out of the channels.
6. Remove the front channel mounting nut and bolts. Remove the rear channel mounting bolt.
7. Remove the front channel and rear channel.

NOTE: After installing, make sure the glass run channel is not twisted.

Front:



Rear:



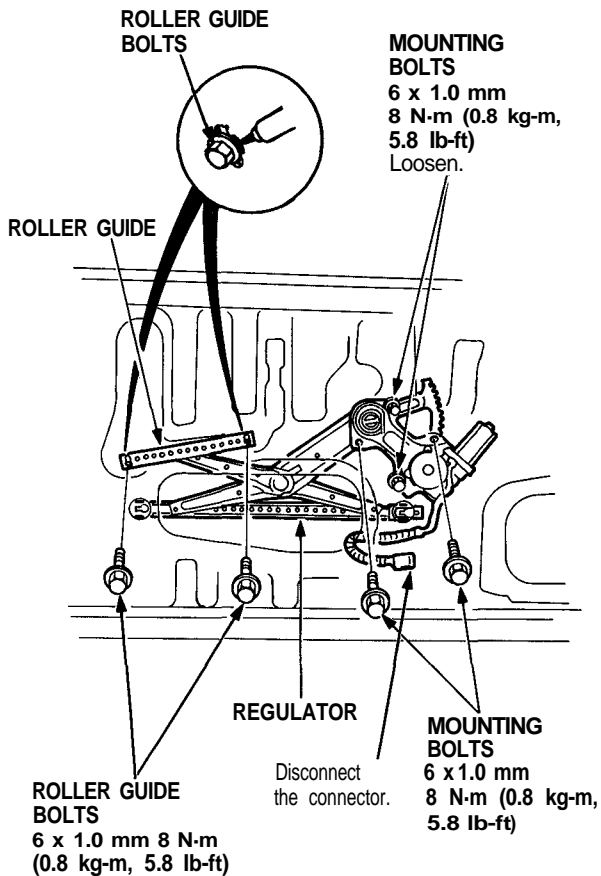
(cont'd)

Doors

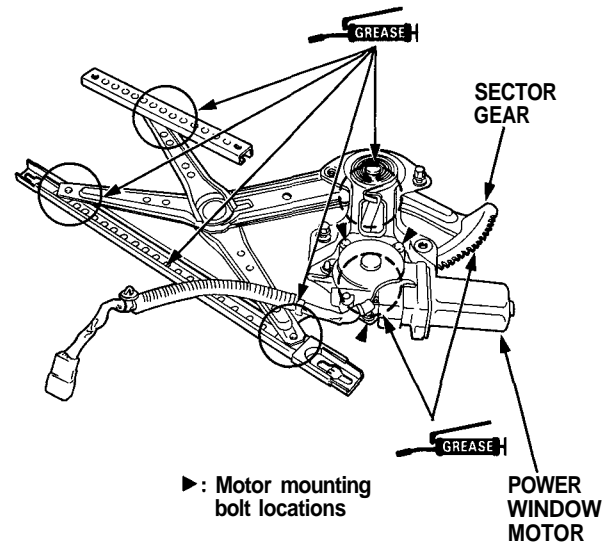
Glass/Regulator Replacement (cont'd)

8. Remove the roller guide bolts.
Remove and loosen the mounting bolts, then remove the regulator through the center hole in the door.

NOTE: Scribe a line around the roller guide bolt to show the original adjustment.



9. Grease all the sliding surfaces of the regulator where shown.
10. Before removing the power window motor, mark the location by scribing a line across the sector gear and regulator. Install using the motor mounting bolts. Move the regulator to the original position by connecting a 12 V battery to the power window motor (see [section 23](#)).



11. Installation is the reverse of the removal procedure.
12. Roll the glass up and down to see if it moves freely without binding. Also make sure that there is no clearance between the glass and glass run channel when the glass is closed. Adjust the position of the glass as necessary (see page [20-11](#)).
13. Attach the door harness correctly on the door (see page [20-5](#)).
14. When reinstalling the plastic cover, apply adhesive along the edge where necessary to maintain a continuous seal and prevent water leaks (see page [20-5](#)).